

ENGINEERING CHANGE PROPOSAL, PAGE 1					DATE (YYMMDD) 070906		Form Approved OMB NO. 0704-0188	
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, D.C. 20503							PROCURING ACTIVITY NO. TACV3146	
1. ORIGINATOR NAME AND ADDRESS MUNUKUR SURENDRAN, PM-MTV 6501 E. 11 MILE ROAD MS 500 WARREN, MI 48397-5000					2. CLASS OF ECP I			
					3. JUST. CODE A		4. PRIORITY R	
5. ECP DESIGNATION					6. BASELINE AFFECTED			
a. MODEL/TYPE M200A1		b. CAGE CODE 19207		c. SYSTEM DESIGNATION 2½ TON CHASSIS TRAILER		<input type="checkbox"/> FUNCTIONAL <input type="checkbox"/> ALLOCATED <input checked="" type="checkbox"/> PRODUCT		
d. ECP NO. TACV3146			e. TYPE	f. REV R2	g. AMEND	7. OTHER SYS./CONFIG. ITEMS AFFECTED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
8. SPECIFICATIONS AFFECTED - TEST PLAN					9. DRAWINGS AFFECTED			
	CAGE CODE	SPEC./DOC. NO.		REV.	SCN	CAGE CODE	NUMBER	REV. NOR
a. SYSTEM							SEE ATTACHED LIST, P6	
b. ITEM								
c. TEST PLAN								
10. TITLE OF CHANGE IMPROVED SHACKLE BOLT						10.a. WEAPON SYSTEM CODE OR DESIGNATION		
11. CONTRACT NO. AND LINE ITEM W56H2V-06-D-0203						12. PROCURING CONTRACTING OFFICER		
						CODE:		TEL:
13. CONFIGURATION ITEM NOMENCLATURE 2½ TON CHASSIS TRAILER							14. IN PRODUCTION <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	
15. LOWEST ASSEMBLY AFFECTED								
NOMENCLATURE SEE ATTACHED LIST, P6				PART NO.			NSN	
16. DESCRIPTION OF CHANGE REMOVED COMPLEX MACHINING OPERATIONS NEEDED FOR MANUFACTURING SHACKLE BOLTS. REDESIGNED SHACKLE BOLTS AND ASSOCIATED SUSPENSION COMPONENTS TO FUNCTIONALITY AND FIELD INTERCHANGEABILITY R1 DRAWING CORRECTION TO 8358998 R2 DRAWING CORRECTION TO 12502048								
17. NEED FOR CHANGE SIMPLIFICATION OF MANUFACTURE AND COST REDUCTION								
18. PRODUCTION EFFECTIVITY BY SERIAL NUMBER PRODUCTION CUT IN- 01OCT07					19. EFFECT ON PRODUCTION DELIVERY SCHEDULE NONE			
20. RETROFIT								
a. RECOMMENDED ITEM EFFECTIVITY N/A					c. SHIP/VEHICLE CLASS AFFECTED N/A			
b. ESTIMATED KIT DELIVERY SCHEDULE N/A					d. LOCATIONS OR SHIP/VEHICLE NUMBERS AFFECTED N/A			
21. ESTIMATED COSTS/SAVINGS UNDER CONTRACT (27,000.00)					22. ESTIMATED NET TOTAL COSTS/SAVINGS (27,000.00)			
23. SUBMITTING ACTIVITY AUTHORIZED SIGNATURE PM-MTV-E					23. a. TITLE M.R. SURENDRAN ENGINEER –PM-MTV-E			
24. APPROVAL/DISAPPROVAL								
a. CLASS I <input type="checkbox"/> APPROVAL RECOMMENDED <input type="checkbox"/> DISAPPROVAL RECOMMENDED		b. CLASS II <input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED			c. CLASS II <input type="checkbox"/> CONCUR IN CLASSIFICATION <input type="checkbox"/> NONCONCUR IN CLASSIFICATION			
d. GOVERNMENT ACTIVITY				SIGNATURE			DATE (YYMMDD)	
e. APPROVAL <input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVE D		f. GOVERNMENT ACTIVITY		SIGNATURE			DATE (YYMMDD)	

ENGINEERING CHANGE PROPOSAL, PAGE 2		Form Approved OMB No. 0704-0188
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ORIGINATOR NAME AND ADDRESS JASON FOSTER, PM-MTV 6501 E. 11 MILE ROAD MS 500 WARREN, MI 48397-5000		PROCURING ACTIVITY NUMBER
		ECP NUMBER TACV3146
EFFECTS ON FUNCTIONAL/ALLOCATED CONFIGURATION IDENTIFICATION		
25. OTHER SYSTEMS AFFECTED	26. OTHER CONTRACTORS/ACTIVITIES AFFECTED	
N/A	N/A	
27. CONFIGURATION ITEMS AFFECTED		
M200A1 TRAILER - 8358998		
28. EFFECTS ON PERFORMANCE ALLOCATIONS AND INTERFACES IN SYSTEM SPECIFICATION		
N/A		
29. EFFECTS ON EMPLOYMENT, INTEGRATED LOGISTICS SUPPORT, TRAINING, OPERATIONAL EFFECTIVENESS OR SOFTWARE		
N/A		
30. EFFECTS ON CONFIGURATION ITEM SPECIFICATIONS		
N/A		
31. DEVELOPMENTAL REQUIREMENTS AND STATUS		
N/A		
32. TRADE-OFFS AND ALTERNATIVE SOLUTIONS		
N/A		
33. DATE BY WHICH CONTRACTUAL AUTHORITY IS NEEDED		
ASAP		

ENGINEERING CHANGE PROPOSAL, PAGE 4
(See MIL-STD-480 for instructions)

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OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 3 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704- 0188), Washington, DC 20503

ORIGINATOR NAME AND ADDRESS
JASON FOSTER, PM-MTV
6501 E. 11 MILE ROAD MS 500
WARREN, MI 48397-5000

PROCURING ACTIVITY NUMBER

ECP NUMBER
TACV3146

48. ESTIMATED NET TOTAL COST IMPACT (Use parentheses for savings)

	COSTS/SAVINGS UNDER CONTRACT					
	NON-RECURRING (1)	RECURRING			TOTAL (5)	OTHER COSTS/ SAVING TO THE GOVERNMENT (6)
FACTOR		UNIT (2)	QUANTITY (3)	TOTAL (Recurring) (4)		
a. PRODUCTION COSTS/SAVINGS						
CONFIGURATION ITEM/CSCI		(36.00)	750	(27,000.00)	(27,000.00)	
FACTORY TEST EQUIPMENT						
SPECIAL FACTORY TOOLING						
SCRAP						
ENGINEERING, ENGINEERING DATA REV.						
REVISION OF TEST PROCEDURES						
QUALIFICATION OF NEW ITEMS						
SUBTOTAL OF PROD COSTS/SAVINGS					(27,000.00)	
b. RETROFIT COSTS						
ENGINEERING DATA REVISION						
PROTOTYPE TESTING						
KIT PROOF TESTING						
RETROFIT KITS FOR OPERATIONAL SYS						
PREP. OF MWO/TCTO/SC/ALT/TD						
SPECIAL TOOLING FOR RETROFIT						
CONTRACTOR FIELD SERV ENGINEERING						
GOV'T PERSONNEL INSTALLATION						
TESTING AFTER RETROFIT						
MODIFICATION OF GFE/GFP						
QUALIFICATION OF GFE/GFP						
SUBTOTAL OF RETROFIT COSTS/SAVINGS						
c. INTEGRATED LOGISTICS SUPPORT COSTS/ SAVINGS						
SPARES/REPAIR PARTS REWORK						
NEW SPARES AND REPAIR PARTS						
SUPPLY/PROVISIONING DATA						
SUPPORT EQUIPMENT						
RETROFIT KITS FOR SPARES						
OPERATOR TRAINING COURSES						
MAINTENANCE TRAINING COURSES						
REV. O F TECH MAN./PROGRAMMING TAPES						
NEW TECH MAN./PROGRAMMING TAPES						
TRAINING/TRAINERS						
INTERIM SUPPORT						
MAINTENANCE MANPOWER						
COMPUTER PROGRAMS/DOCUMENTATION						
SUBTOTAL OF ILS COSTS/SAVINGS						
d. OTHER COSTS/SAVINGS						
e. SUBTOTAL COSTS/SAVINGS						
SUBTOTAL UNDER CONTRACT						
f. COORDINATION CHANGES WITH OTHER CONTRACTORS						
g. COORDINATION CHARGES BY GOVERNMENT						
ESTIMATED NET TOTAL COSTS/SAVINGS						(27,000.00)

ENGINEERING CHANGE PROPOSAL, PAGE 5

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ORIGINATOR NAME AND ADDRESS

JASON FOSTER, PM-MTV
6501 E. 11 MILE ROAD MS 500
WARREN, MI 48397-5000

PROCURING ACTIVITY NUMBER

ECP NUMBER

TACV3146

49. ESTIMATED COSTS/SAVINGS SUMMARY, RELATED ECP'S (Use parentheses for savings)		CAGE CODE (1)	ECP NUMBER (2)	COSTS/SAVINGS UNDER CONTRCTS (3)	OTHER COSTS/SAVINGS TO GOVERNMENT (4)
a. PRODUCTION COSTS/SAVINGS (Subtotal of costs/savings Elements from block 48a applicable to aircraft, ship, tank, vehicle, missile or its subsystem)					
SUBTOTAL PRODUCTION COSTS/SAVINGS					
b. RETROFIT COSTS (Applicable to aircraft, ship, tank, vehicle, missile or its subsystem)					
SUBTOTAL RETROFIT COSTS					
c. INTEGRATED LOGISTICS SUPPORT COSTS/SAVINGS					
REVISED REQUIREMENT					
1. ITEM RETROFIT (If not covered under "b") (Applicable to aircraft, ship, tank, vehicle, missile or its subsystem)					
2. ILS SUBTOTAL (Applicable to aircraft, ship, tank, vehicle, missile or its subsystem)					
3. OPERATOR TRAINER (Net total cost/saving from each ECP covering operator trainer)					
4. MAINTENANCE TRAINER (Net total cost/saving from each ECP covering maintenance trainer)					
5. OTHER TRAINING EQUIPMENT					
6. SUPPORT EQUIPMENT (Net total cost/saving from each ECP on support equipment)					
7. ILS PLANS					
8. MAINTENANCE CONCEPT, PLANS, SYSTEM DOCUMENTS					
9. INTERIM SUPPORT PLAN					
NEW REQUIREMENTS	PROCURING ACTIVITY CODE	NON- RECURRING COSTS	RECURRING COSTS		
			UNIT	QTY	TOTAL
10. PROVISIONING DOCUMENTATION					
11. OPER TRNR/TRNG DEVICES/EQUIP					
12. MANUALS/PROGRAMMING TAPES, SPARES, REPAIR PARTS (For 11)					
13. MAINTENANCE TRNR/TRNG DEVICES/ EQUIPMENT					
14. MANUALS/PROGRAMMING TAPES, SPARES, REPAIR PARTS (For 13)					
15. SUPPORT EQUIPMENT					
16. MANUALS/PROGRAMMING TAPES (For 15)					
17. PROVISIONING DOCUMENTATION (For 15)					
18. REPAIR PARTS (For 15)					
SUBTOTAL ILS COSTS/SAVINGS (Sum of c. 1 through c. 18)					
d. OTHER COSTS/SAVINGS		CAGE CODE	ECP NUMBER		
Total from block 48d of related ECP's)					
TOTAL OTHER COSTS/SAVINGS					
SUBTOTAL OF COLUMNS					
SUBTOTAL UNDER CONTRACT					
e. ESTIMATED NET TOTAL COSTS/SAVINGS (a + b + c + d)					(27,000.00)

NOTICE OF REVISION (NOR)

THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED.

1. DATE
(YYMMDD)
070906FORM APPROVED
OMB NO. 0704-0188

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PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.

2. PROCURING
ACTIVITY NO.
SEE BLOCK 11

3. DODAAC

4. ORIGINATOR

b. ADDRESS (Street, City, State, Zip Code)

5. CAGE CODE
192076. NOR NO.
V3146-1

a. TYPED NAME (First, Middle Initial, Last)

Jason Foster**6501 E. 11 MILE RD.
WARREN, MI 48397-5000**7. CAGE CODE
192078. DOCUMENT NO.
7392804

9. TITLE OF DOCUMENT

SPRING HANGER

10. REVISION LETTER

11. ECP NO.

a. CURRENT
Fb. NEW
G**TACV3146**

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES
M200A1

13. DESCRIPTION OF REVISION

1: Redrawn with change see page 2 and 3

14. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X one)

(1) Existing document supplemented by this NOR may be used in manufacture.

(2) Revised document must be received before manufacturer may incorporate this change.

(3) Custodian of master document shall make above revision and furnish revised document to normal distribution.

b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

c. TYPED NAME (First, Middle Initial, Last)

d. TITLE

e. SIGNATURE

f. DATE SIGNED (YYMMDD)

15.a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

c. DATE SIGNED (YYMMDD)

NOTICE OF REVISION

CONTINUATION SHEET

The revision described below has been authorized for the document listed.

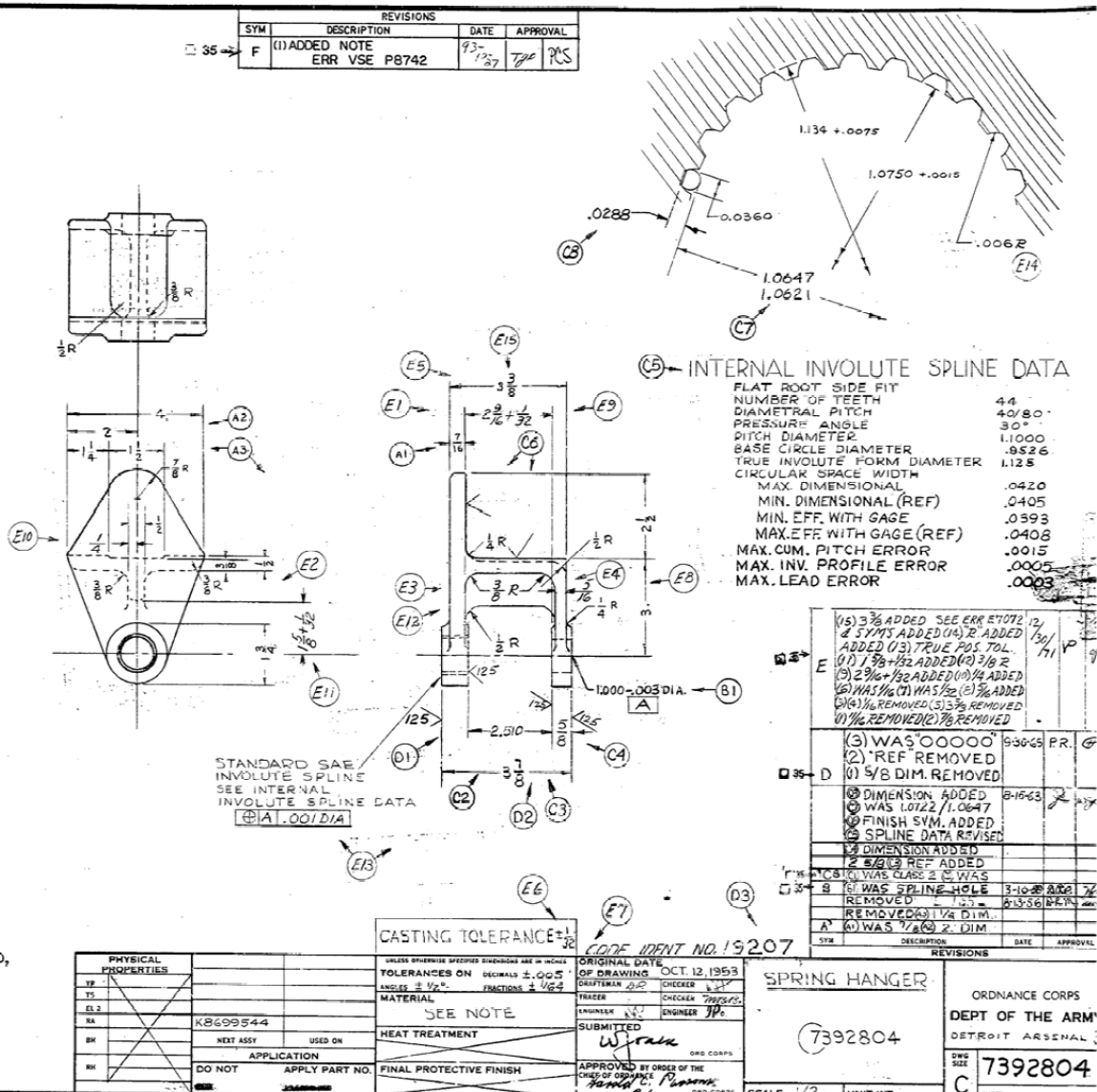
CAGE CODE	DOCUMENT NO.	DOCUMENT TITLE	DATE	NOR NO.
19207	7392804	SPRING HANGER	070906	V3146-1

DESCRIPTION OF REVISION

From:

D.D. FORM 1177-1

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
35 → F	(1) ADDED NOTE ERR VSE P8742	93-12-27	TJL R/S



NOTICE OF REVISION

CONTINUATION SHEET

The revision described below has been authorized for the document listed.

CAGE CODE	DOCUMENT NO.	DOCUMENT TITLE	DATE	NOR NO.
19207	7392804	SPRING HANGER	070906	V3146-1

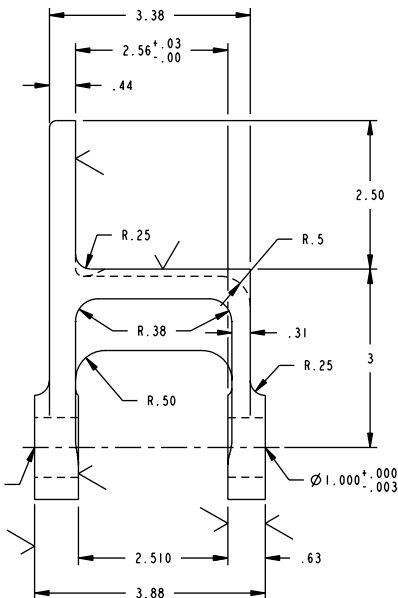
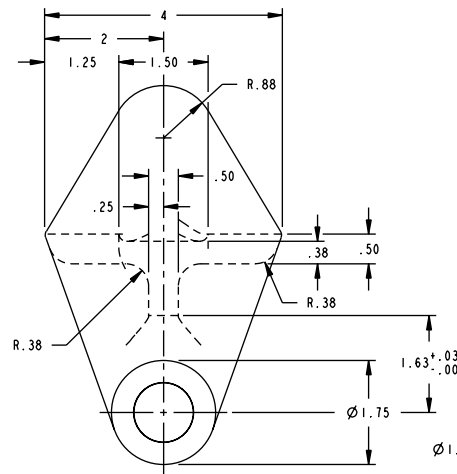
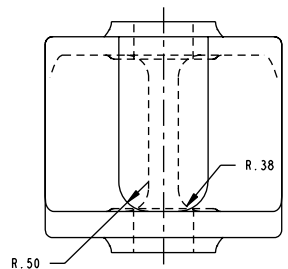
DESCRIPTION OF REVISION

To:

DRAWING SIZE	8	7	6	5	4	3	2	1														
<p>NOTES:</p> <ol style="list-style-type: none"> 1. APPLICABLE STANDARDS/SPECIFICATIONS: A. ASME Y14.100-2000 D. ASME Y14.3M-1994 2. MATERIAL: STEEL, CASTING, ASTM A27/A27M, GRADE 65-35. 3. 1/8 IN. RADIUS UNLESS NOTED. 4. SURFACES MARKED \checkmark TO HAVE $\sqrt{25}$. 5. CLEAN ALL SURFACES IN ACCORDANCE WITH TT-C-490, METHOD 1. 6. CASTING TOLERANCE SHALL BE $\pm .03$. 							<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="5">REVISIONS</th> </tr> <tr> <th>DATE</th> <th>BY</th> <th>DESCRIPTION</th> <th>DATE</th> <th>BY</th> </tr> </thead> <tbody> <tr> <td>070906</td> <td>G</td> <td>CONVERTED TO PROPOSED SOLID MODEL PER TACTICAL</td> <td></td> <td></td> </tr> </tbody> </table>	REVISIONS					DATE	BY	DESCRIPTION	DATE	BY	070906	G	CONVERTED TO PROPOSED SOLID MODEL PER TACTICAL		
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DATE	BY	DESCRIPTION	DATE	BY																		
070906	G	CONVERTED TO PROPOSED SOLID MODEL PER TACTICAL																				
<p style="font-size: small;">DISTRIBUTION STATEMENT A: APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.</p>						<p>PRELIMINARY</p> <p style="font-size: x-small;">THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IT CANNOT BE USED FOR MANUFACTURING PURPOSES UNLESS INCORPORATED BY THE DESIGN ACTIVITY.</p> <p>PART NO. 7392804</p>																
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;"> <p>PMICA</p> <p>MECHANICAL PROPERTIES</p> <p>TEMP</p> <p>SIZE</p> <p>FIN</p> <p>HA</p> <p>HA</p> </td> <td style="width: 15%;"> <p>DO NOT SCALE DRAWING</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES ON ANGLES $\pm .5^\circ$</p> <p>2 PLACE DECIMALS $\pm .005$</p> <p>3 PLACE DECIMALS $\pm .0005$</p> <p>THIRD ANGLE PROJECTION</p> </td> <td style="width: 15%;"> <p>CONTRACT NUMBER</p> <p>BY (APP. FOR I) AUTOMOTIVE COMMAND</p> <p>DATE</p> <p>53-13-12</p> <p>ENGINEER</p> <p>W. A.</p> <p>QUALITY CONTROL</p> <p>P. FLESTER</p> </td> <td style="width: 15%;"> <p>DESIGN APPROVAL</p> <p>S. SURENDRAKAR</p> <p>DESIGN APPROVAL</p> <p>S. SURENDRAKAR</p> </td> <td style="width: 15%;"> <p>DESIGN ACTIVITY</p> <p>US ARMY</p> <p>CAMP AUTOMOTIVE & ARMAMENT COMMAND</p> <p>WARREN, MICHIGAN 48397-2010</p> </td> <td style="width: 15%;"> <p>SPRING HANGER</p> </td> </tr> <tr> <td colspan="3"> <p>8000044</p> <p>NEXT ASSY USED ON APPLICATION</p> </td> <td colspan="2"> <p>DATE USED</p> <p>S. SURENDRAKAR</p> <p>APPROVED BY</p> <p>A. MURTEL</p> </td> <td> <p>SIZE</p> <p>D</p> <p>CAGE CODE</p> <p>19207</p> <p>DOC NO</p> <p>7392804</p> </td> </tr> </table>									<p>PMICA</p> <p>MECHANICAL PROPERTIES</p> <p>TEMP</p> <p>SIZE</p> <p>FIN</p> <p>HA</p> <p>HA</p>	<p>DO NOT SCALE DRAWING</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES ON ANGLES $\pm .5^\circ$</p> <p>2 PLACE DECIMALS $\pm .005$</p> <p>3 PLACE DECIMALS $\pm .0005$</p> <p>THIRD ANGLE PROJECTION</p>	<p>CONTRACT NUMBER</p> <p>BY (APP. FOR I) AUTOMOTIVE COMMAND</p> <p>DATE</p> <p>53-13-12</p> <p>ENGINEER</p> <p>W. A.</p> <p>QUALITY CONTROL</p> <p>P. FLESTER</p>	<p>DESIGN APPROVAL</p> <p>S. SURENDRAKAR</p> <p>DESIGN APPROVAL</p> <p>S. SURENDRAKAR</p>	<p>DESIGN ACTIVITY</p> <p>US ARMY</p> <p>CAMP AUTOMOTIVE & ARMAMENT COMMAND</p> <p>WARREN, MICHIGAN 48397-2010</p>	<p>SPRING HANGER</p>	<p>8000044</p> <p>NEXT ASSY USED ON APPLICATION</p>			<p>DATE USED</p> <p>S. SURENDRAKAR</p> <p>APPROVED BY</p> <p>A. MURTEL</p>		<p>SIZE</p> <p>D</p> <p>CAGE CODE</p> <p>19207</p> <p>DOC NO</p> <p>7392804</p>		
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NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
A. ASME Y14.100-2000
B. ASME Y14.5M-1994
2. MATERIAL: STEEL, CASTING, ASTM A27/A27M, GRADE 65-35.
3. 1/8 IN. RADII UNLESS NOTED.
4. SURFACES MARKED \checkmark TO HAVE $\sqrt{25}$.
5. CLEAN ALL SURFACES IN ACCORDANCE WITH TT-C-490, METHOD I.
6. CASTING TOLERANCE SHALL BE $\pm .03$.



REVISIONS				
ZONE	MODEL REV	DRAWING REV	DESCRIPTION	DATE (YR-MO-DA)
1	G	G	REBORN WITH CHANGE CONVERTED TO PROVE SOLID MODEL PER TACV3146	(REQUIRED)

PRELIMINARY

THIS DRAWING WAS GENERATED FROM A SOLID MODEL
AND IS CAD MAINTAINED. CHANGES SHALL BE
INCORPORATED BY THE DESIGN ACTIVITY.

PART NO. 7392804

DISTRIBUTION STATEMENT A.
APPROVED FOR PUBLIC RELEASE;
DISTRIBUTION IS UNLIMITED.

PMICA		DO NOT SCALE DRAWING		CONTRACT NUMBER		DESIGN ACTIVITY	
MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACTOR		US ARMY TANK & AUTOMOTIVE COMMAND	
TYP		TOLERANCES ON ANGLES $\pm .5^\circ$		DRAWN BY		DATE (YR-MO-DA)	
TS		2 PLACE DECIMALS $\pm .005$		D.P.		53-10-12	
EL2		THIRD ANGLE PROJECTION		CHECKER		ENGINEER	
RA		8699544		MOD		V.A.	
BH		NEXT ASSY		ENGINEER		QUALITY ENGINEER	
RH		APPLICATION		DRAWING APPROVAL		S. SURENDRAN	
		MATERIAL ENGR		DESIGN APPROVAL		S. SURENDRAN	
		S. SURENDRAN		MODELED BY		A. WURFEL	
				SIZE		D 19207	
				SCALE		1/1	
				DWG NO		7392804	
				UNIT WT.		4.8 lb REF	
				SHEET		1 OF 1	

NOTICE OF REVISION (NOR)

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2. PROCURING
ACTIVITY NO.
SEE BLOCK 11

3. DODAAC

4. ORIGINATOR

b. ADDRESS (Street, City, State, Zip Code)

5. CAGE CODE
192076. NOR NO.
V3146-2

a. TYPED NAME (First, Middle Initial, Last)

Jason Foster**6501 E. 11 MILE RD.
WARREN, MI 48397-5000**7. CAGE CODE
192078. DOCUMENT NO.
7392812

9. TITLE OF DOCUMENT

SHACKLE ASSY

10. REVISION LETTER

11. ECP NO.

a. CURRENT
Cb. NEW
D**TACV3146**

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES
M200A1

13. DESCRIPTION OF REVISION

1: Redrawn with change see page 2 and 3

14. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X one)

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(3) Custodian of master document shall make above revision and furnish revised document to normal distribution.

b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

c. TYPED NAME (First, Middle Initial, Last)

d. TITLE

e. SIGNATURE

f. DATE SIGNED (YYMMDD)

15.a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

c. DATE SIGNED (YYMMDD)

NOTICE OF REVISION

CONTINUATION SHEET

The revision described below has been authorized for the document listed.

CAGE CODE	DOCUMENT NO.	DOCUMENT TITLE	DATE	NOR NO.
19207	7392812	SHACKLE ASSY	070906	V3146-2

DESCRIPTION OF REVISION

From:

DD FORM 1176-1

BEARING
SEE TABULATION

SHACKLE
SEE TABULATION

SHACKLE ASSY	SHACKLE	BEARING
7392812	8699562	542048
8715133	8715134	542048
7392812-1	8699562-1	542048

CODE IDENT NO. 19207

PART NO. SEE TABULATION

0 1 2 IN.

REVISIONS

SYN	DESCRIPTION	DATE	APPROVAL
C	(2) DELETED EPL REF (1) ADDED MARKING NOTE	10-30-92	LL
	NO. ADDED SEE EPL 8-15-68	E.F.	1/2
	IDENT NO. (1) ADDED		
	NOTE (3) ADDED CODE		
	(5) REMOVED FINISH TO TABULATION		
	(1) ADDED "7392812-1"		
A	(1) TABULATION ADDED	10-31-60	1/1

SHACKLE ASSY.

ORDNANCE CORPS
DEPT OF THE ARMY
DETROIT ARSENAL

SWG
SIZE
B 7392812

SCALE GRAPHIC UNIT WT

HOBBBS MFG. CO., FORT WORTH, TEXAS

PHYSICAL PROPERTIES

TEMP	TENSILE	YIELD	ELONG	REDUCED AREA	HAZARD	OTHER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ON DECIMALS

ANGLES FRACTIONS

MATERIAL

HEAT TREATMENT

FINAL PROTECTIVE FINISH SEE NOTE

ORIGINAL DATE OF DRAWING OCT 12 1953

DRAFTSMAN JBN

CHECKER

INCHES

ENGINEER

SUBMITTED

APPROVED BY ORDER OF JMW, CHIEF OF STAFF

DD FORM 1695, APR 92

NOTICE OF REVISION

CONTINUATION SHEET

The revision described below has been authorized for the document listed.

CAGE CODE	DOCUMENT NO.	DOCUMENT TITLE	DATE	NOR NO.
19207	7392812	SHACKLE ASSY	070906	V3146-2

DESCRIPTION OF REVISION

To:

DRAWING SIZE 8	7	6	5	4	3	2	1
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NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
A. ASME Y14.100-2000
D. ASME Y14.5M-1984
2. ITEM IDENTIFICATION: APPLY THE FOLLOWING MARKINGS (AM MIL-STD-130)
19207-1 PART NO. (SEE TABLE)
MFR: MANUFACTURER'S CAGE CODE

DATE	MODEL REV	DRAWING REV	DESCRIPTION	DATE FOR MD-DAI	APPROVED
070906	0	0	REWORK WITH CHANGE CONVERTED TO PROJE SOLID MODEL PER TACTICAL	(REQUIRED)	(REQUIRED)

TABLE		
SHACKLE ASSY	SHACKLE	BEARING
7392812	0699562	542048
8715133	8715134	542048
7392812-1	0699562-1	542048

SUPERSEDED BY 7392812-1
CANCELLED

PRELIMINARY

THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IT CANNOT BE CHANGED SINCE IT IS INCORPORATED BY THE DESIGN ACTIVITY.

(PART NO. (SEE TABLE))

PMICA MECHANICAL PROPERTIES TYP USE DIA DIA	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON ANGLES 0° - 90° 2 PLACE DECIMALS 0° - 90° 3 PLACE DECIMALS 0° - 90° THIRD ANGLE PROJECTION 	CONTRACT NUMBER BY (APP. 1) (DATE) (TIME) DRAWN BY CHECKED BY THIRD ANGLE PROJECTION DATE OF PROJECTION P. FLETCHER	DESIGN ACTIVITY US ARMY CAMP AUTOMOTIVE & TRANSPORT COMMAND WARREN, MICHIGAN 48091-2010	SHACKLE ASSY TITLE D 19207 SCALE 1:1 SHEET 1 OF 1	CAGE CODE 7392812 DATE 070906
--	---	---	--	---	--

DISTRIBUTION STATEMENT A:
APPROVED FOR PUBLIC RELEASE;
DISTRIBUTION IS UNLIMITED.

2. ITEM IDENTIFICATION: APPLY THE FOLLOWING MARKINGS IAW MIL-STD-130.

19207- [] ← PART NO. (SEE TABLE)

MFR- [] ← MANUFACTURER'S CAGE CODE

REVISIONS					
ZONE	MODEL REV	DRAWING REV	DESCRIPTION	DATE(YR-MO-DA)	APPROVED
-	D	D	REDRAWN WITH CHANGE. CONVERTED TO PRO/E SOLID MODEL PFB TACY3146	(REQUIRED)	(REQUIRED)

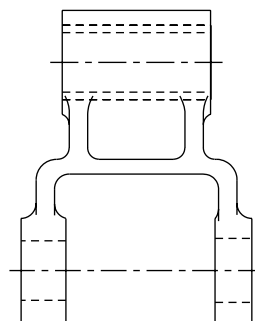
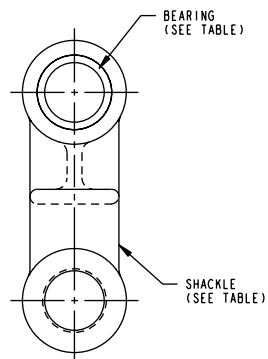


TABLE		
SHACKLE ASSY	SHACKLE	BEARING
7392812	8699562	542048
8715133	8715134	542048
7392812-1	8699562-1	542048

SUPERSEDED BY 7392812-1
CANCELLED

PRELIMINARY

THIS DRAWING WAS GENERATED FROM A SOLID MODEL
AND IS CAD MAINTAINED. CHANGES SHALL BE
INCORPORATED BY THE DESIGN ACTIVITY.

PART NO. (SEE TABLE)

PMICA		DO NOT SCALE DRAWING		CONTRACT NUMBER		DESIGN ACTIVITY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACTOR		U.S. ARMY		TANK AUTOMOTIVE & ARMAMENTS COMMAND	
TOLERANCES ON ANGLES ±		6 AMT. LTR. & AUTOMOTIVE COMMAND		WARREN, MICHIGAN		48397-5000	
2 PLACE DECIMALS ±		DRAWN BY		DATE		SHACKLE ASSY	
3 PLACE DECIMALS ±		J.W.		5-3-10-12			
THIRD PLACE PROJECTION		CHECKER		ENGINEER			
		M.B.		O.S./J.P.			
		ENGINEER		QUALITY ENGINEER			
		P. FIESTER					
		DRAWING APPROVAL		SIZE		PAGE CODE	
		J. JONES		D		19207	
		DESIGN APPROVAL		H.C. PARSONS		7392812	
		SHEET		UNIT WT.		SHEET	
		1 OF 1					

DISTRIBUTION STATEMENT A.
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FORMAT: D_FMTV.ENG.1.3 8

10

NOTICE OF REVISION (NOR)

THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED.

1. DATE
(YYMMDD)
070906FORM APPROVED
OMB NO. 0704-0188

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2. PROCURING
ACTIVITY NO.
SEE BLOCK 11

3. DODAAC

4. ORIGINATOR

b. ADDRESS (Street, City, State, Zip Code)

5. CAGE CODE
192076. NOR NO.
V3146-3

a. TYPED NAME (First, Middle Initial, Last)

Jason Foster**6501 E. 11 MILE RD.
WARREN, MI 48397-5000**7. CAGE CODE
192078. DOCUMENT NO.
8699562

9. TITLE OF DOCUMENT

SHACKLE

10. REVISION LETTER

11. ECP NO.

a. CURRENT
Eb. NEW
F**TACV3146**

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES

M200A1

13. DESCRIPTION OF REVISION

1: Redrawn with change see page 2 and 3

14. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X one)

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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

c. TYPED NAME (First, Middle Initial, Last)

d. TITLE

e. SIGNATURE

f. DATE SIGNED (YYMMDD)

15.a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

c. DATE SIGNED (YYMMDD)

NOTICE OF REVISION

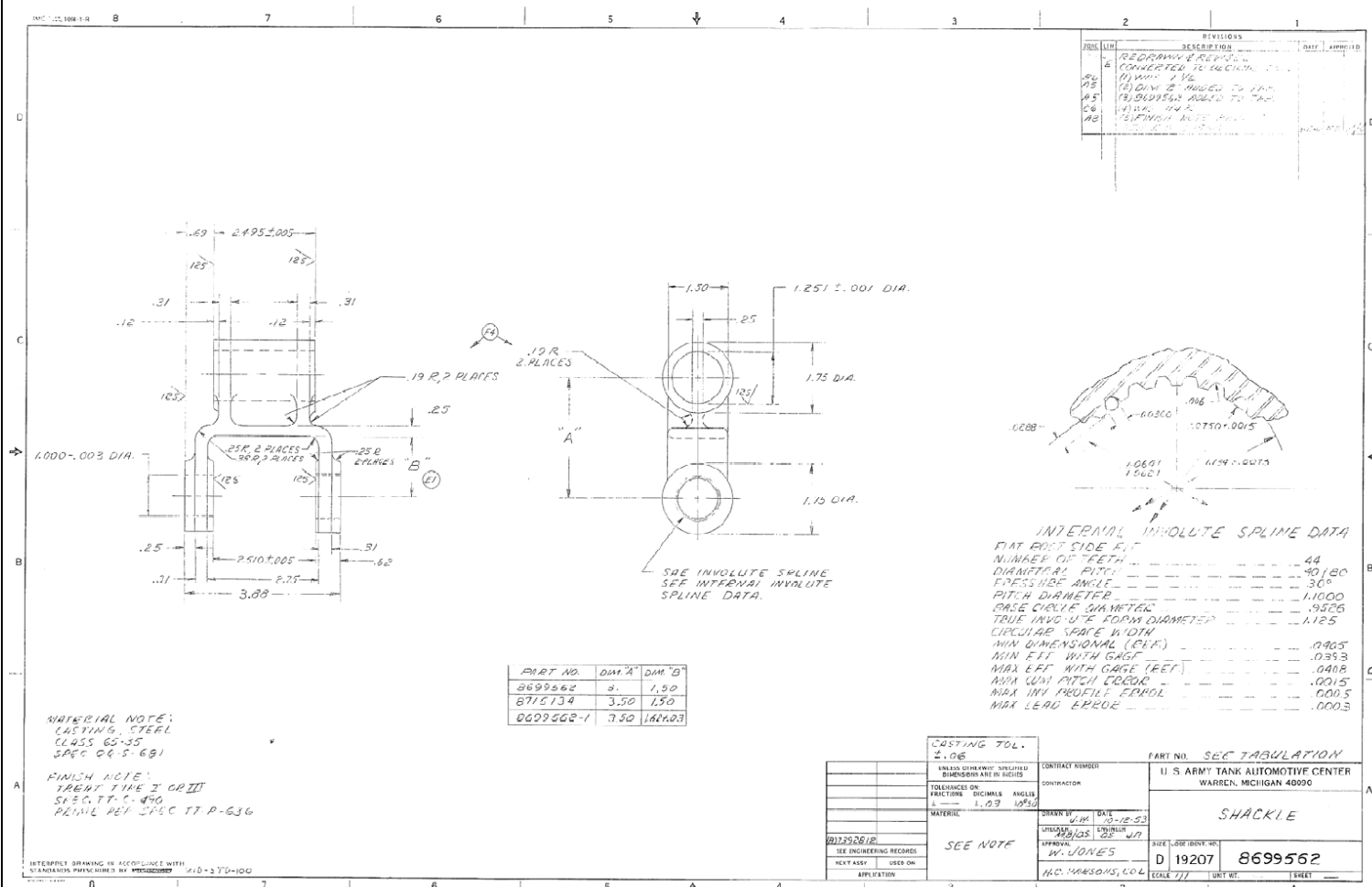
CONTINUATION SHEET

The revision described below has been authorized for the document listed.

CAGE CODE	DOCUMENT NO.	DOCUMENT TITLE	DATE	NOR NO.
19207	8699562	SHACKLE	070906	V3146-3

DESCRIPTION OF REVISION

From:



C 9568

NOTICE OF REVISION

CONTINUATION SHEET

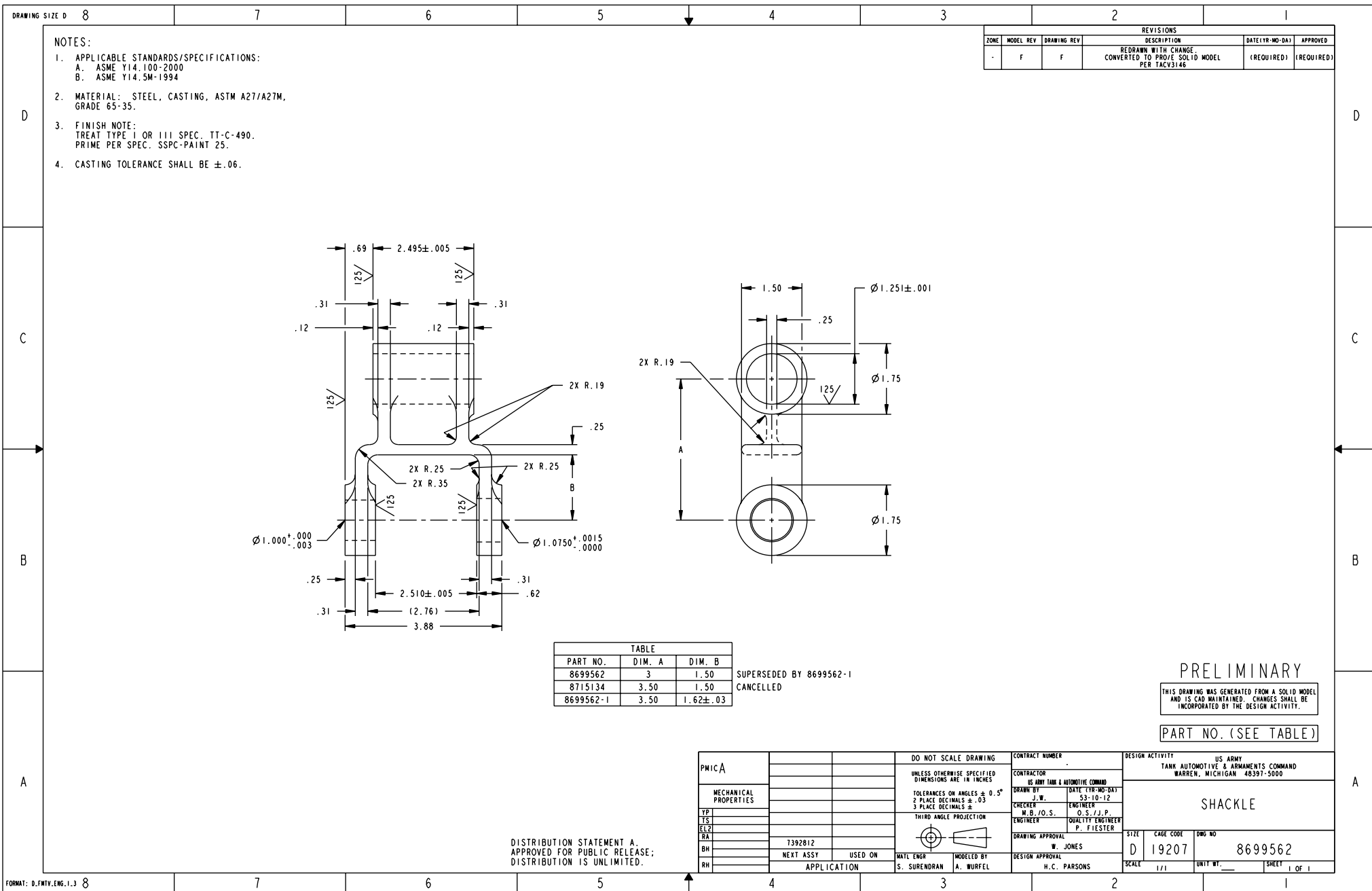
The revision described below has been authorized for the document listed.

CAGE CODE	DOCUMENT NO.	DOCUMENT TITLE	DATE	NOR NO.
19207	8699562	SHACKLE	070906	V3146-3

DESCRIPTION OF REVISION

To:

DRAWING SIZE B 8	7	6	5	4	3	2	1															
<div style="display: flex; justify-content: space-between;"> <div style="width: 60%;"> <p>NOTES:</p> <ol style="list-style-type: none"> APPLICABLE STANDARDS/SPECIFICATIONS: A. ASME Y14.100-2000 B. ASME Y14.5M-1994 MATERIAL: STEEL, CASTING, ASTM A27/A27M, GRADE 65-35. FINISH NOTE: TREAT TYPE I OR III SPEC. TT-C-490. PRIME PER SPEC. SSPC-PAINT 25. CASTING TOLERANCE SHALL BE $\pm .06$. </div> <div style="width: 35%;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4">REVISIONS</th> </tr> <tr> <th>ZONE</th> <th>MODEL REV</th> <th>DRAWING REV</th> <th>DESCRIPTION</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>F</td> <td>F</td> <td>REDESIGNED WITH CHANGE CONVERTED TO ISO 15025-2000 MODEL PER TACK3146</td> </tr> </tbody> </table> </div> </div>								REVISIONS				ZONE	MODEL REV	DRAWING REV	DESCRIPTION	-	F	F	REDESIGNED WITH CHANGE CONVERTED TO ISO 15025-2000 MODEL PER TACK3146			
REVISIONS																						
ZONE	MODEL REV	DRAWING REV	DESCRIPTION																			
-	F	F	REDESIGNED WITH CHANGE CONVERTED TO ISO 15025-2000 MODEL PER TACK3146																			
<table border="1" style="margin: 10px auto; border-collapse: collapse;"> <thead> <tr> <th colspan="3">TABLE</th> </tr> <tr> <th>PART NO.</th> <th>DIM. A</th> <th>DIM. B</th> </tr> </thead> <tbody> <tr> <td>8699562</td> <td>3</td> <td>1.50</td> </tr> <tr> <td>0715134</td> <td>3.50</td> <td>1.50</td> </tr> <tr> <td>8699562-1</td> <td>3.50</td> <td>1.62±.03</td> </tr> </tbody> </table> <p style="text-align: center;">SUPERSEDED BY 8699562-1 CANCELLED</p>								TABLE			PART NO.	DIM. A	DIM. B	8699562	3	1.50	0715134	3.50	1.50	8699562-1	3.50	1.62±.03
TABLE																						
PART NO.	DIM. A	DIM. B																				
8699562	3	1.50																				
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8699562-1	3.50	1.62±.03																				
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>PRELIMINARY</p> <p style="font-size: small;">THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS NOT MEANT TO BE USED FOR MANUFACTURING. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.</p> <p>PART NO. (SEE TABLE)</p> </div> <div style="width: 50%;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td rowspan="2" style="width: 15%;"> <div style="display: flex; align-items: center;"> <div style="width: 10px; height: 10px; background-color: black; margin-right: 5px;"></div> <div style="font-size: 8px;"> MECHANICAL PROPERTIES TYP TENS YIELD BRI BH </div> </div> </td> <td style="width: 15%;"> DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES TOLERANCES ON HOLES & B.S. 2 PLACE DECIMALS & .03 3 PLACE DECIMALS & .001 </td> <td style="width: 15%;"> CONTRACT NUMBER BY UNIT TIME & ECONOMIC COMMAND DRAWN BY CHECKED BY DESIGNED BY DESIGNED APPROVAL DESIGN APPROVAL </td> <td style="width: 15%;"> DESIGN ACTIVITY US ARMY TANK AUTOMOTIVE & ARMAMENTS COMMAND MURKIN, INDIANAPOLIS 46207-5500 SHACKLE SCALE 1/1 </td> </tr> <tr> <td> PART NO. (SEE TABLE) DISTRIBUTION STATEMENT A APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED. </td> <td> USED ON APPLICATION DESIGNED BY S. SURENDRA CHECKED BY A. WHEEL </td> <td> DATE 07-09-06 DRAWN BY W. JONES CHECKED BY H. C. PARSONS </td> <td> SHEET 1 OF 1 SHEET NO. 8699562 </td> </tr> </table> </div> </div>								<div style="display: flex; align-items: center;"> <div style="width: 10px; height: 10px; background-color: black; margin-right: 5px;"></div> <div style="font-size: 8px;"> MECHANICAL PROPERTIES TYP TENS YIELD BRI BH </div> </div>	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES TOLERANCES ON HOLES & B.S. 2 PLACE DECIMALS & .03 3 PLACE DECIMALS & .001	CONTRACT NUMBER BY UNIT TIME & ECONOMIC COMMAND DRAWN BY CHECKED BY DESIGNED BY DESIGNED APPROVAL DESIGN APPROVAL	DESIGN ACTIVITY US ARMY TANK AUTOMOTIVE & ARMAMENTS COMMAND MURKIN, INDIANAPOLIS 46207-5500 SHACKLE SCALE 1/1	PART NO. (SEE TABLE) DISTRIBUTION STATEMENT A APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.	USED ON APPLICATION DESIGNED BY S. SURENDRA CHECKED BY A. WHEEL	DATE 07-09-06 DRAWN BY W. JONES CHECKED BY H. C. PARSONS	SHEET 1 OF 1 SHEET NO. 8699562							
<div style="display: flex; align-items: center;"> <div style="width: 10px; height: 10px; background-color: black; margin-right: 5px;"></div> <div style="font-size: 8px;"> MECHANICAL PROPERTIES TYP TENS YIELD BRI BH </div> </div>	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES TOLERANCES ON HOLES & B.S. 2 PLACE DECIMALS & .03 3 PLACE DECIMALS & .001	CONTRACT NUMBER BY UNIT TIME & ECONOMIC COMMAND DRAWN BY CHECKED BY DESIGNED BY DESIGNED APPROVAL DESIGN APPROVAL	DESIGN ACTIVITY US ARMY TANK AUTOMOTIVE & ARMAMENTS COMMAND MURKIN, INDIANAPOLIS 46207-5500 SHACKLE SCALE 1/1																			
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2. PROCURING
ACTIVITY NO.
SEE BLOCK 11

3. DODAAC

4. ORIGINATOR

b. ADDRESS (Street, City, State, Zip Code)

5. CAGE CODE
192076. NOR NO.
V3146-4R2

a. TYPED NAME (First, Middle Initial, Last)

Jason Foster**6501 E. 11 MILE RD.
WARREN, MI 48397-5000**7. CAGE CODE
192078. DOCUMENT NO.
12502048

9. TITLE OF DOCUMENT

BOLT, SHACKLE

10. REVISION LETTER

11. ECP NO.

a. CURRENT
N\Ab. NEW
-**TACV3146**

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES
M200A1

13. DESCRIPTION OF REVISION

1: New Drawing

14. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X one)

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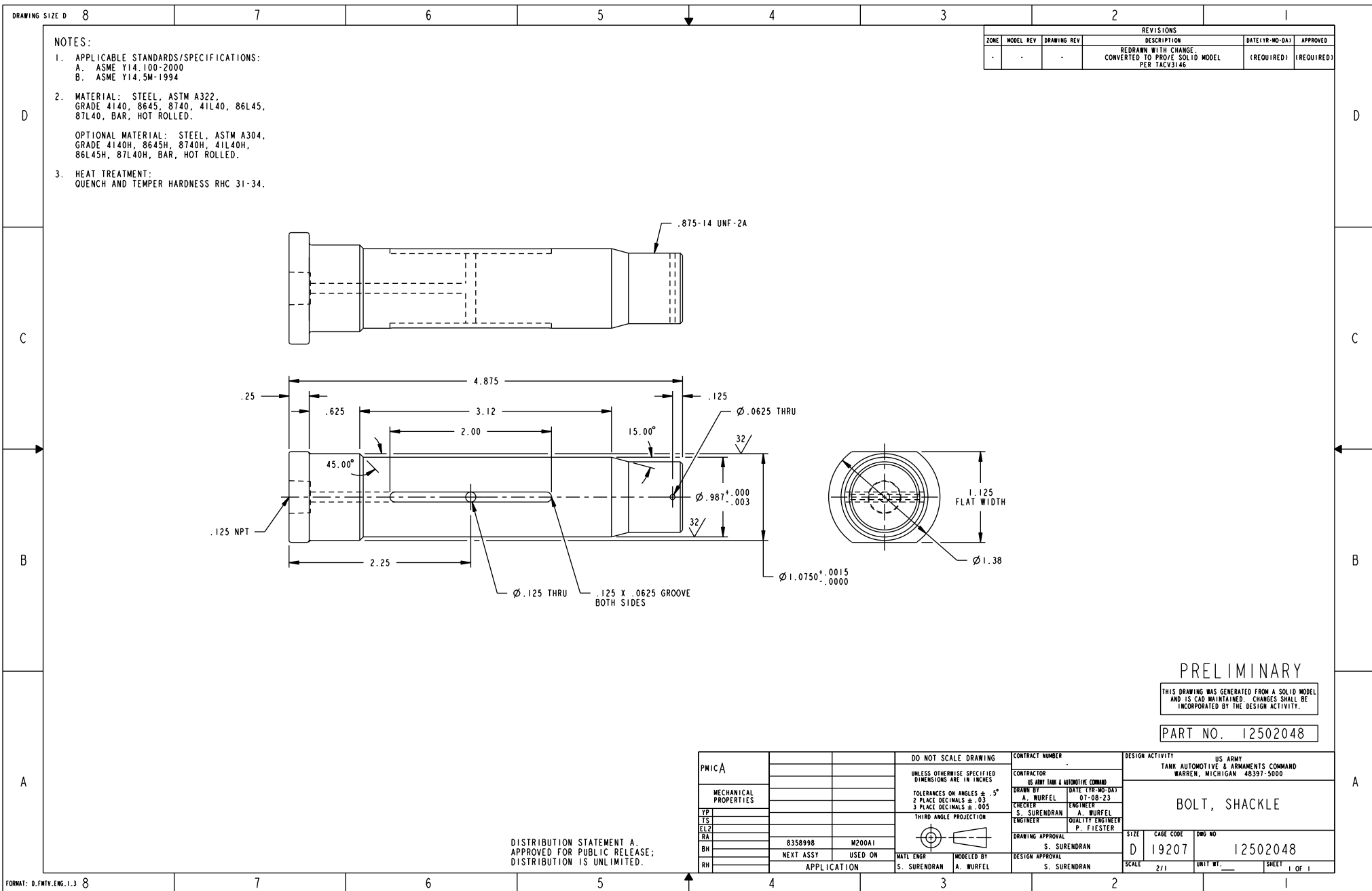
e. SIGNATURE

f. DATE SIGNED (YYMMDD)

15.a. ACTIVITY ACCOMPLISHING REVISION

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c. DATE SIGNED (YYMMDD)



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2. PROCURING
ACTIVITY NO.
SEE BLOCK 11

3. DODAAC

4. ORIGINATOR

b. ADDRESS (Street, City, State, Zip Code)

5. CAGE CODE
192076. NOR NO.
V3146-5R1

a. TYPED NAME (First, Middle Initial, Last)

Jason Foster**6501 E. 11 MILE RD.
WARREN, MI 48397-5000**7. CAGE CODE
192078. DOCUMENT NO.
8358998

9. TITLE OF DOCUMENT

TRAILER CHASSIS GENERATOR M200A1

10. REVISION LETTER

11. ECP NO.

a. CURRENT
ACb. NEW
AD**TACV3146**

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES
M200A1

13. DESCRIPTION OF REVISION

**1: R1 From: 6-BOLT-7392817
To: 6-BOLT-12502048 (AD)**

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